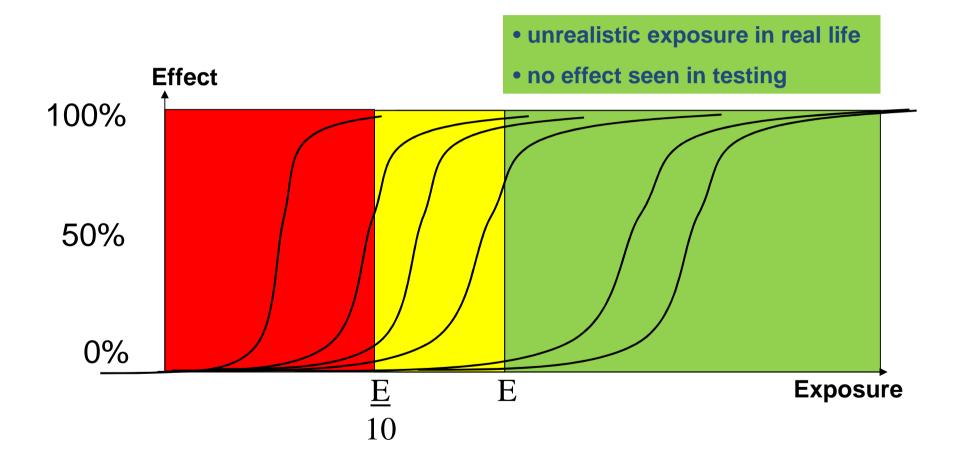
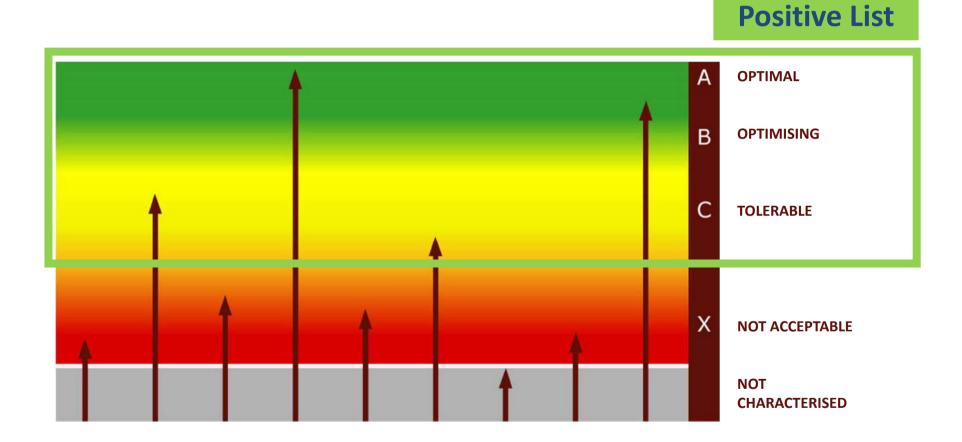
DIFFERENTATION OF CHEMICALS



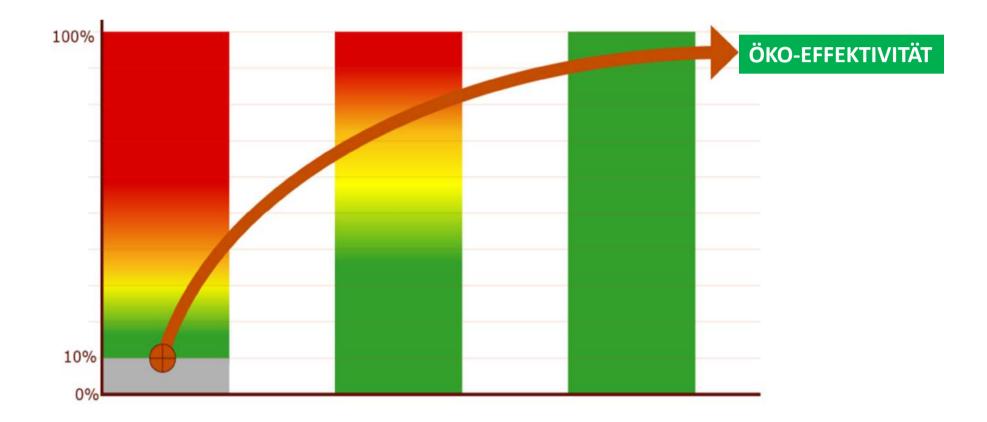


ABC-X CATEGORISATION OF SUBSTANCES

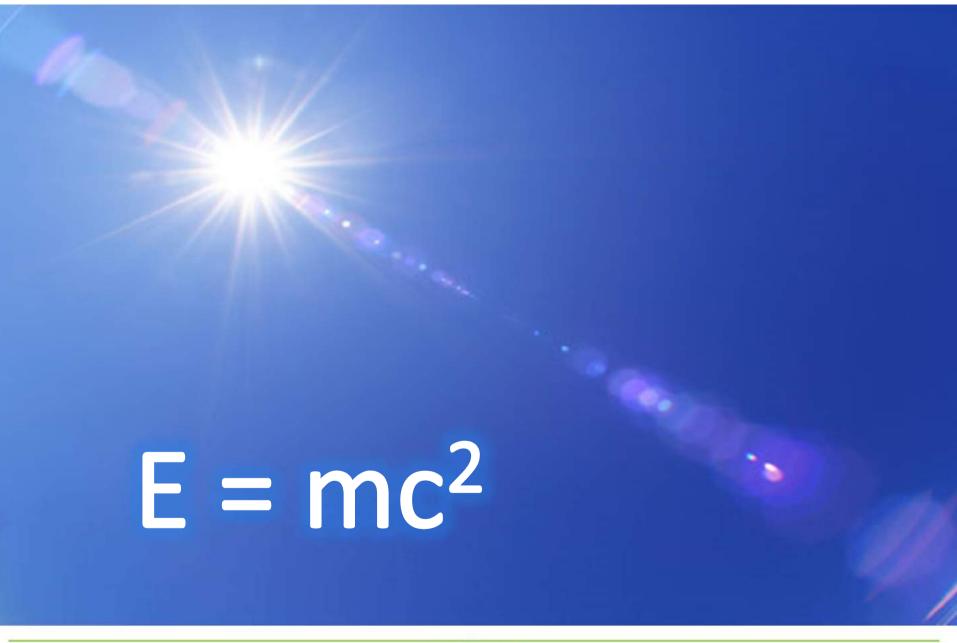




PROGRESS OF QUALITY THROUGH CRADLE TO CRADLE®











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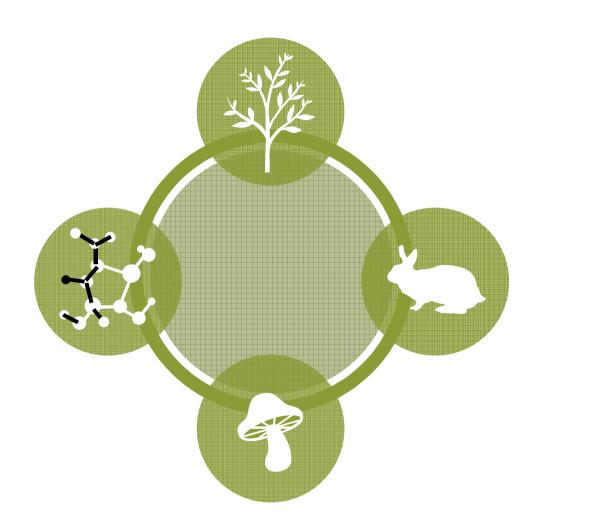


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PRODUCT EXAMPLES



Biosphere





PAPER









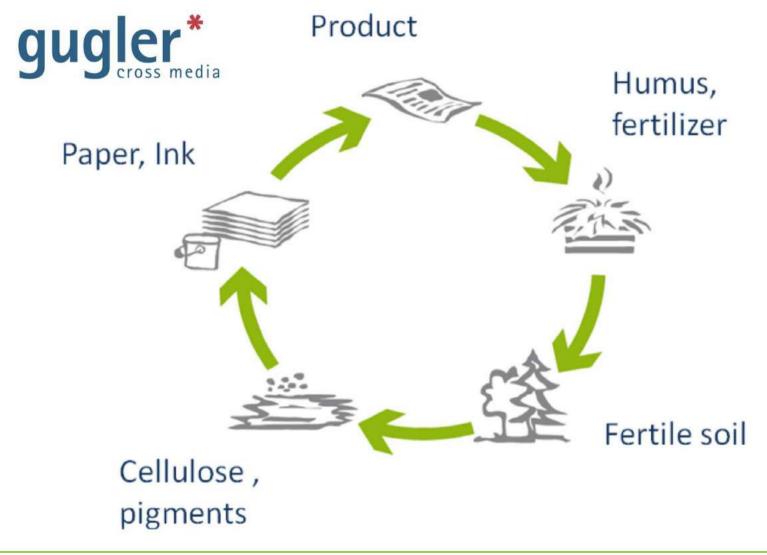






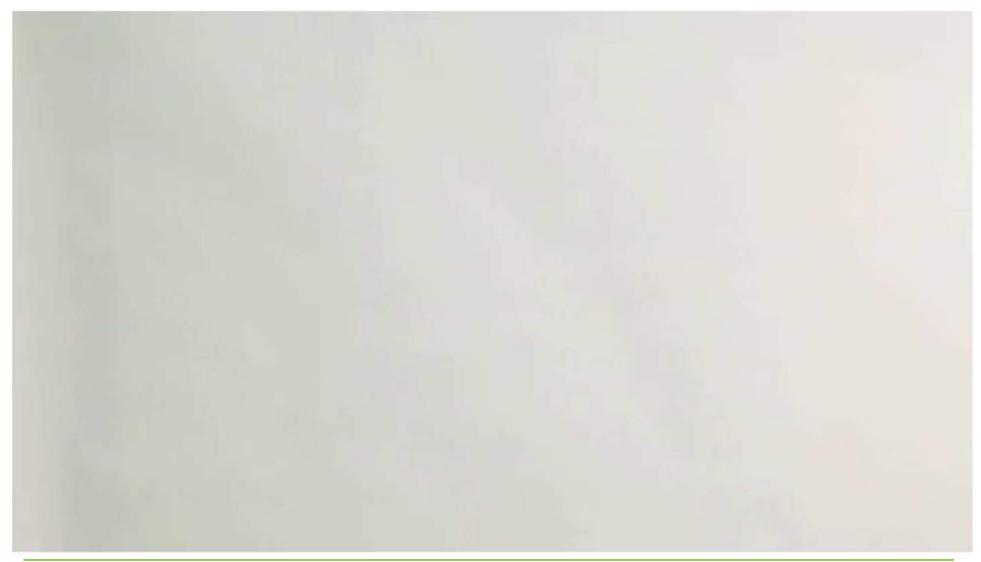


Printing



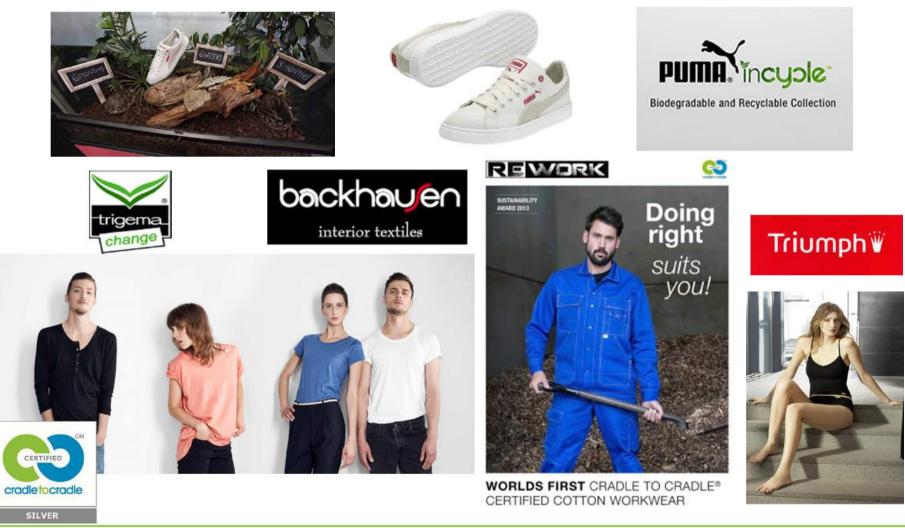


GUGLER* VIDEO





TEXTILES





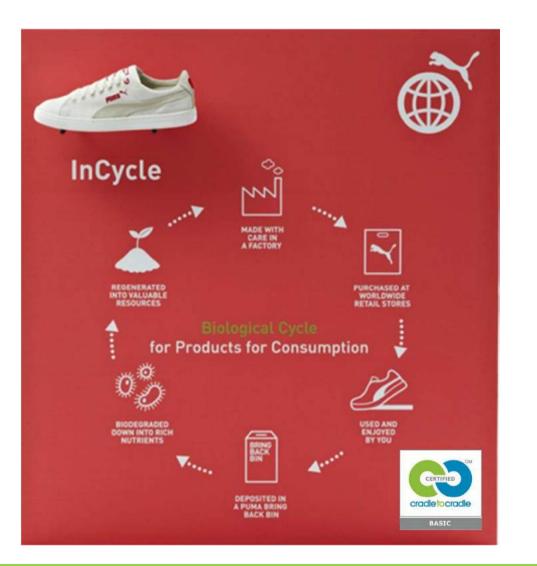
PUMA INCYCLE SNEAKER "BASKET"





http://about.puma.com/puma-introduces-biodegradable-and-recyclable-products/2012

INCYCLE COLLECTION





Shirts biologically decomposable



http://about.puma.com/puma-introduces-biodegradable-and-recyclableproducts/2012

VOLCOM WITH AQUAFIL





ECONYL







TEXTILES

GESSNER AG





Quelle:http://c2ccertified.org/index.php/products/scorecard/climatex_l ifeguard Quelle: http://c2ccertified.org/images/made/images/ product_images/lifecycle_270_180_c1_0_0.jpg





HEALTH & BEAUTY



<image><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text><text>

method





Home & Office Supply





CLEANING PRODUCTS - OCEAN PLASTIC





http://www.packagingnews.co.uk/design/ecover-launches-bottle-fromocean-waste-plastic-16-05-2014

SYNBRA: BIOFOAM®







ECOVATIVE: MUSHROOM[®] MATERIAL



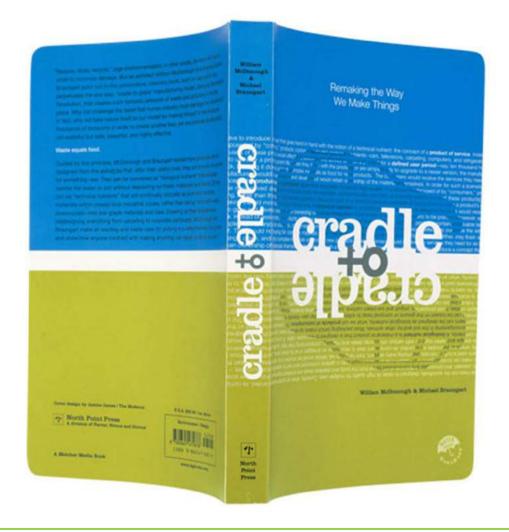


PRODUCT EXAMPLES





OPTIMISED FOR THE TECHNOSPHERE





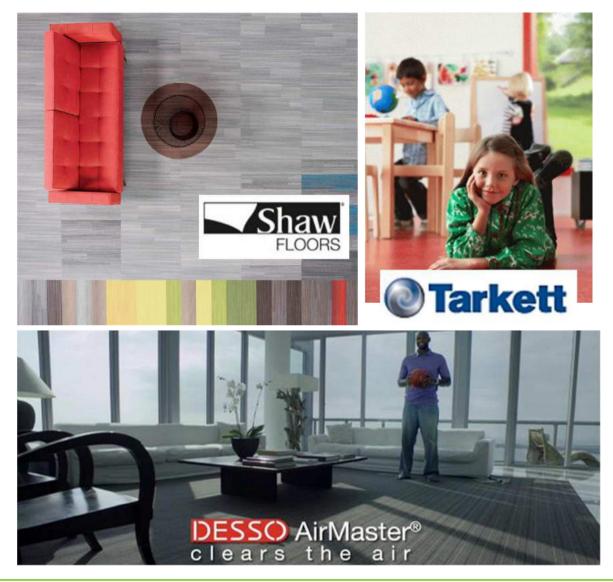
Toys

Gustav, the first Cradle to Cradle Toy

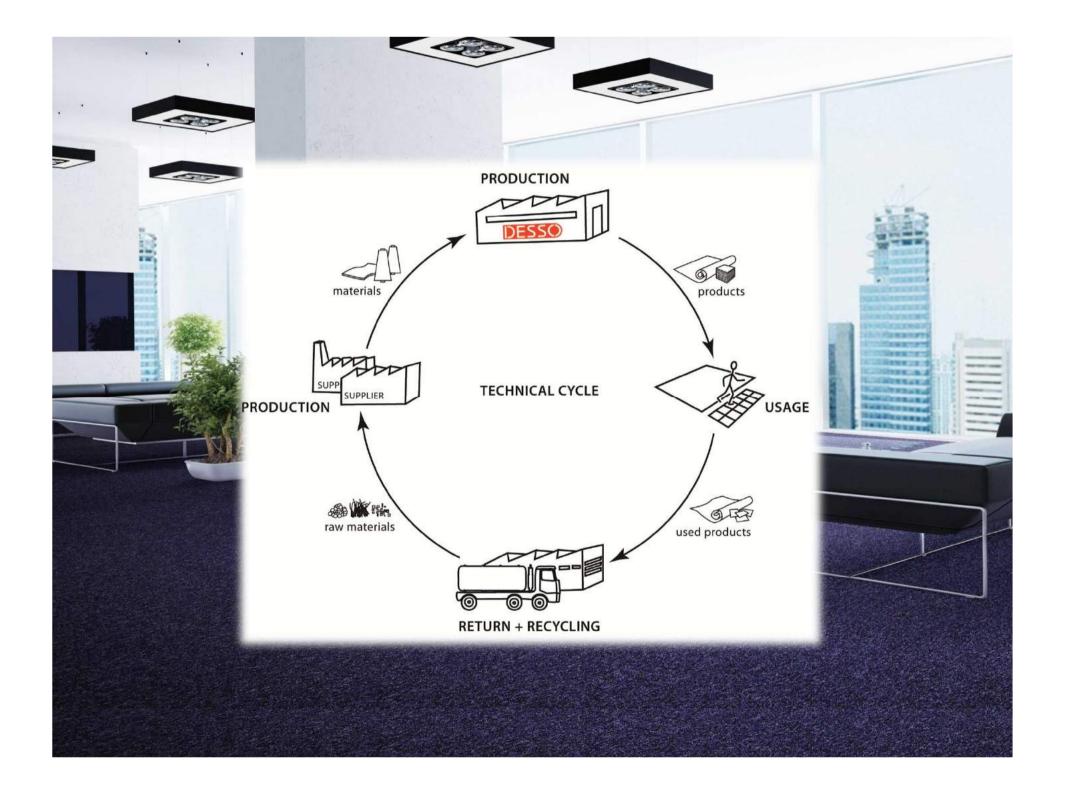




FLOORS







FURNITURE







FURNITURE





FURNITURE

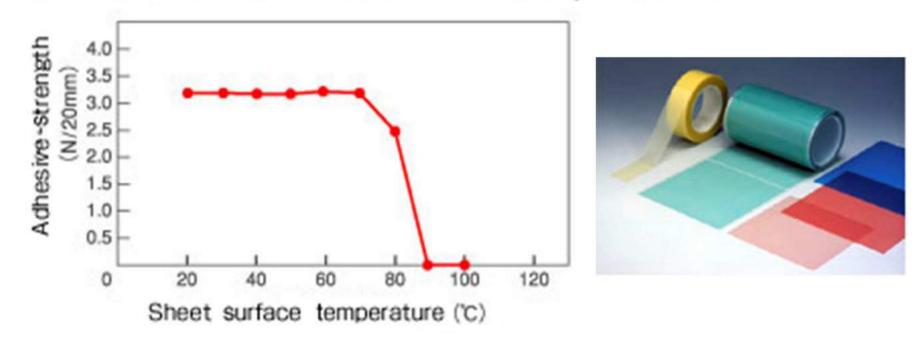




ADHESIVES



Example of changes in adhesive strength by temperatures





REVALPHA:

MARKERS





TV

Econova Green TV



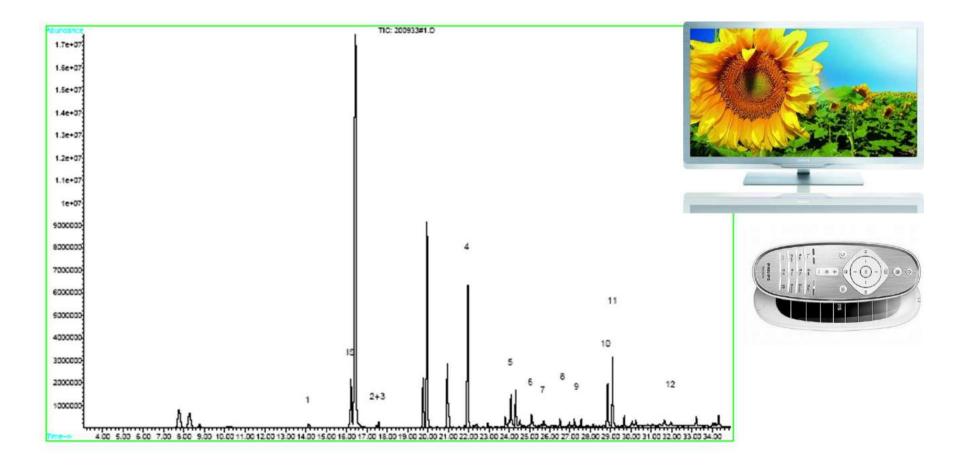






TV

Off-gassing: Philips Econova Green TV





PACKAGING













PACKAGING





PACKAGING

Cradle to Cradle Certified SILVER

INCA PRESSWOOD PALLETS - LITCO INTERNATIONAL, INC. Litco International, Inc.

Certification Standard Version 2.1.1



FOODSERVICE PACKAGING Be Green Packaging, LLC

Certification Standard Version 2.1.1

PRODUCT WEBSITE



Cradle to Cradle Certified SILVER MICRO-PAK® PE SHEET MICRO-PAK Ltd. Certification Standard Version 2.1.1



Cradle to Cradle Certified SILVER

220 L / 55 US GAL. PLASTIC TIGHT HEAD DRUM -MAUSER WERKE GMBH Mauser Werke GmbH







THE EIGHT PARTNERS IN THE CARLSBERG CIRCULAR COMMUNITY





The Green Fiber Bottle Project Better World in the Making

A biobased bottle made from sustainably sourced wood-fiber.



Will contribute to spreading sustainable beer love everywhere in partnership with ecoXpac. AS GOOD AS GREEN Strong, durable material, 100% compliant with the strictest food and beverage regulations.





Carlsberg unveils new Green Fiber Bottle design

9/28/2016 10:30

The new design of the Green Fiber Bottle was unveiled today at the Sustainable Brands 2016 Copenhagen conference.

The new design of Carlsberg's Green Fiber Bottle was revealed today, as 500 business leaders joined the Sustainable Brands community at the Sustainable Brands 2016 Copenhagen conference, aimed at inspiring



business success through innovation and 'Activating Purpose' towards a sustainable future.

As part of the work of the Carlsberg Circular Community, Carlsberg kicked off the development project in 2015 with Danish packaging company EcoXpac to develop a beer bottle made from sustainably sourced wood fiber. The first prototype of a fiber-based bottle was revealed in January 2015 by Professor Flemming Besenbacher, Chairman of the Carlsberg Foundation, at the World Economic Forum in Davos.

NEW DESIGN

The new design of the beer bottle was developed with Carlsberg's partners in the Carlsberg Circular Community as well as CP+B Copenhagen and Kilo, a Danish industrial design studio. The prototype, which has been prepared based on the distinctive Carlsberg design, shows how the bottle might look like when it hits the market.

Sustainability Director, Simon Boas Hoffmeyer, revealed the new design at the Sustainable Brands 2016 Copenhagen conference. He said the new bottle is a milestone in the ambitious three-year project: "The new bottle is a great milestone in the project, as having a physical prototype makes it easier for us to explain the new packaging format to consumers and colleagues. I think the new bottle looks great and shows how we can use innovation and design to help shape products for a better tomorrow," says Simon Boas Hoffmeyer, Sustainability Director.

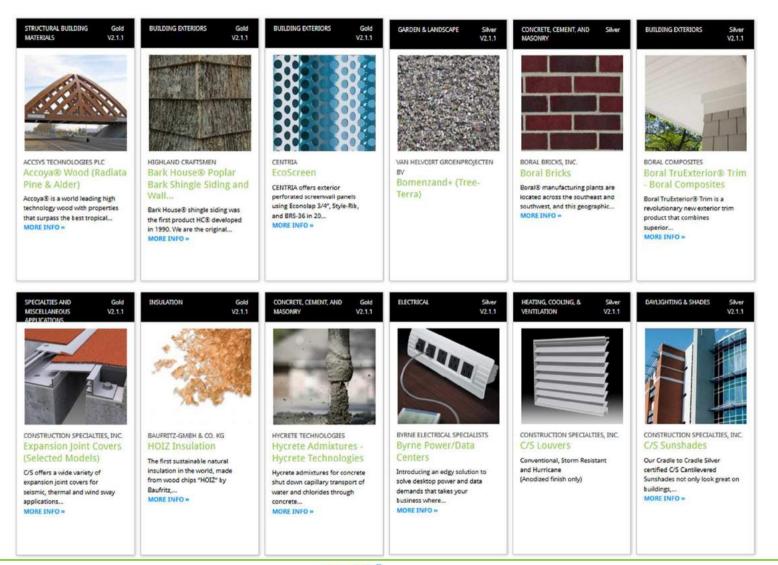
"The bottle has been created with input from some of the leading packaging specialists in the world, who are very excited to participate in the project. Though we still have technical challenges to overcome, we're on track on the project," says Håkon Langen, Packaging Innovation Director.

The Green Fiber Bottle will be a landmark in sustainable innovation. Its fibers will come from responsibly managed sources, with trees replanted at the same rate that they are harvested. While the bottle will degrade into environmentally non-harmful materials if discarded randomly, the intention is that it will form part of a proper waste management system, just like today's bottles and cans.





BUILDING MATERIALS





TILES





CONCRETE











BRICKS

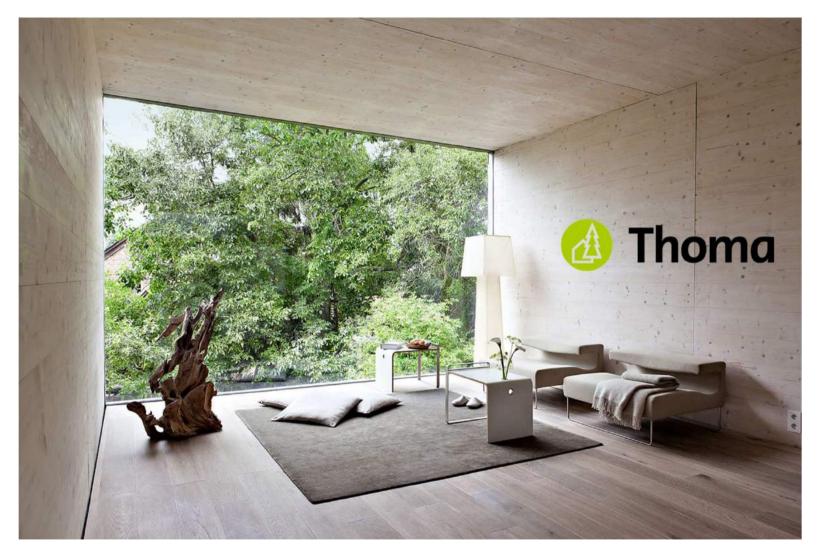








Wood



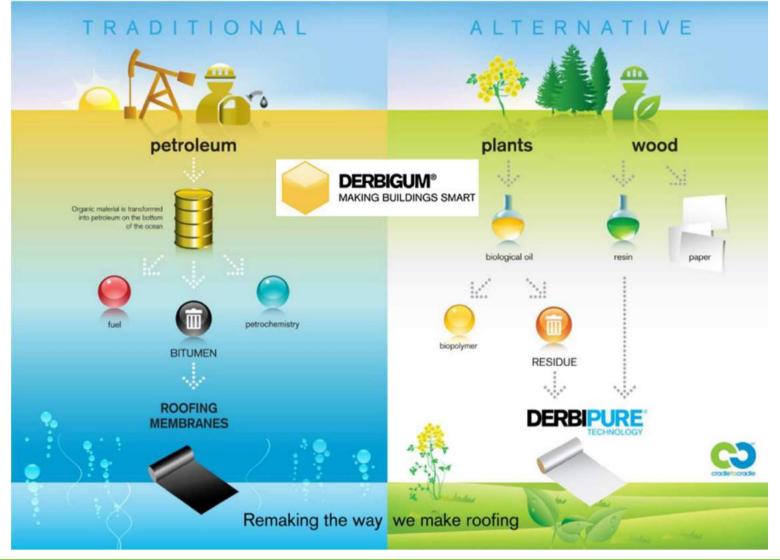


FACADES



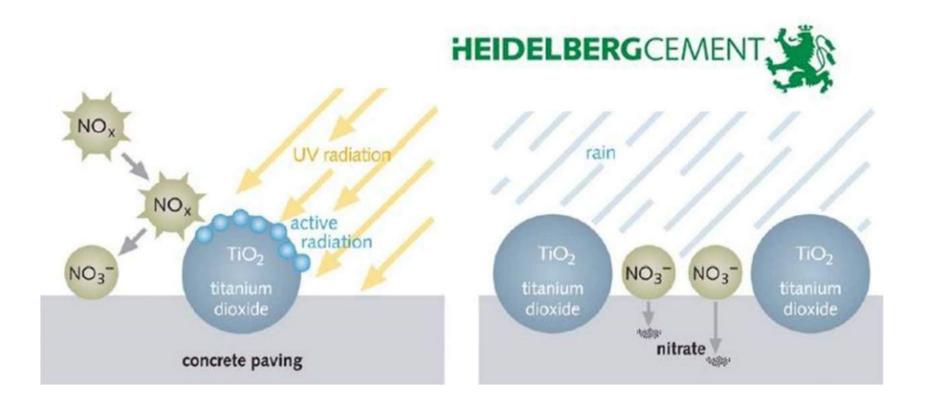


ROOFS





CONCRETE



Stickstoffmonoxid aus der Umgebungsluft wird in Nitrat (NO3⁻) umgewandelt, welches bei Regen als Nährstoff in den Boden gewaschen wird.



CRADLE TO CRADLE - BUILT ENVIRONMENT

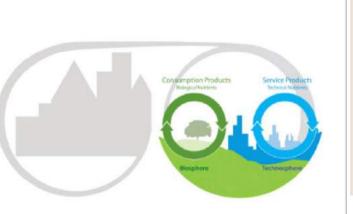
CREATING BUILDINGS WITH POSITIVE IMPACTS

USING CRADLE TO CRADLE INSPIRED QUALITY AND VALUE FOR THE CIRCULAR ECONOMY

Cradle to Cradle®

Criteria

for the built



Douglas Mulhall, Michael Braungart, Katja Hansen

RSM

EPEA

paperback e-book edition 2010

Douglas Malhall" & Michael Braungart"

environment



TUDelft ==

BUILDINGS LIKE TREES, CITIES LIKE FORESTS





C2C ARCHITECTURE





BIONORICA - NEUMARKT





FORD MOTOR COMPANY USA

C2C design strategies:

- Abundant natural light and fresh air.
- Restoration of native habitat to the site.
- Water retention landscape, phytoremediation garden.
- Inside the plant, wood flooring reduces stress on workers' feet and legs.
- An innovative air delivery system reduces the need for duct work.
- The plant's 10-acre vegetative roof—the largest installation of its kind in the United States provides restoration of native habitat, effective thermal and acoustic insulation, and improved air and water quality.





LIUZHOU - GUANGXI





Park 20 20 – Hoofddorp





NIOO-KNAW - WAGENINGEN





BACKSIPPAN PRESCHOOL RONNEBY





HAPPY HEALTHY SCHOOL









LYCEUM SCHRAVENLANT - SCHIEDAM









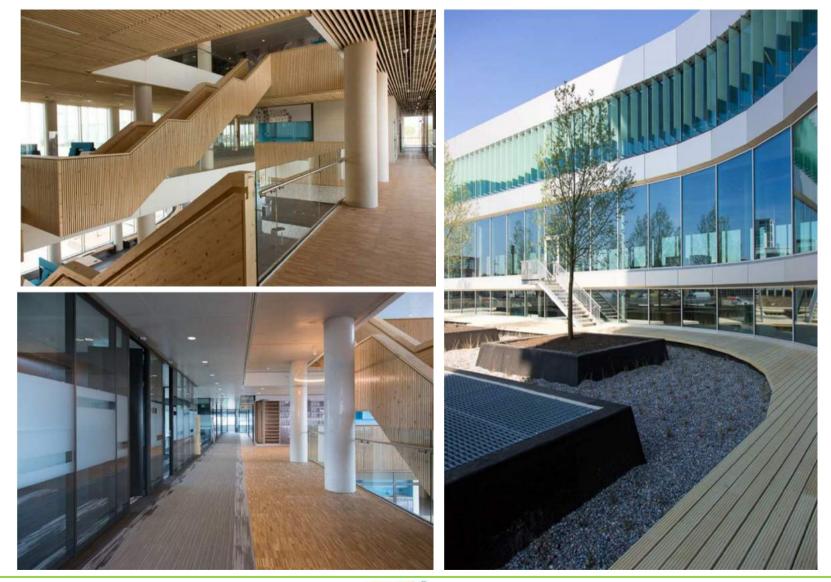


CITY HALL VENLO





CITY HALL VENLO





BUILDINGS AS MATERIAL BANKS (BAMB)





BUILDINGS AS MATERIAL BANKS (BAMB)





MAERSK VIDEO





SERVICE PRODUCTS



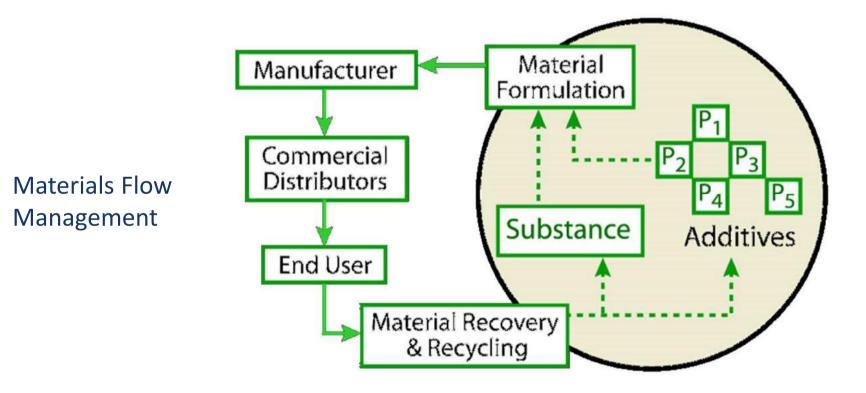


MATERIALS AS SERVICE PRODUCT





INTELLIGENT MATERIAL POOLING





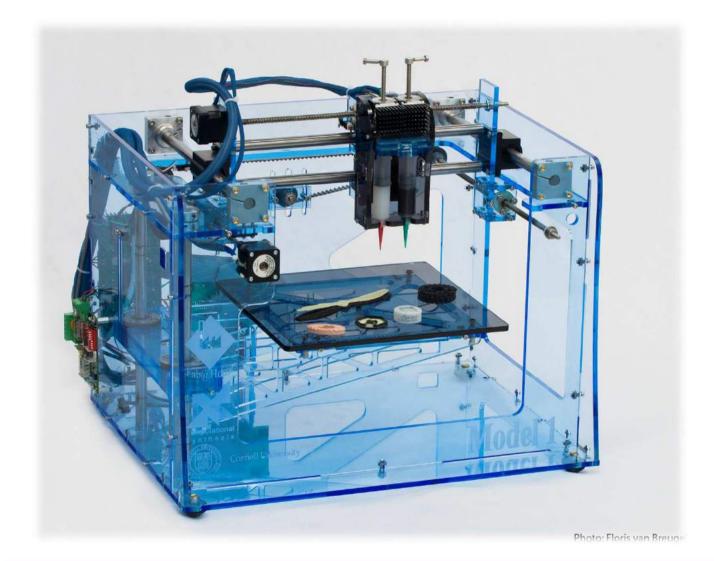
WASHING AS A SERVICE







3D PRINTING





URBAN MINING

5

Roughly 45 million tons of e-waste is produced worldwide each year. The U.S. (the largest producer of e-waste on Earth) alone produces 2.3 billion pounds annually. *Our electronic waste fills our limited landfill space and serves as long-term environmental and health hazards, but is also highly* profitable.

KBA



CRUISE SHIP





BIQ ALGAEBUILDING HAMBURG





RAWMATERIAL - ALGAE



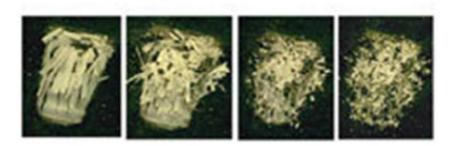


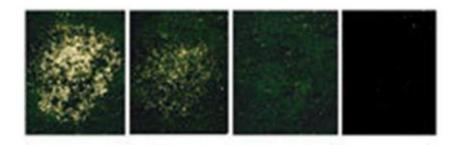


http://bbi-biotech.com/en/service/news/032015-neue-photobioreaktorenbbi-biotech-fuehrt-die-modelle-von-igv-biotech-fort/

PACKAGING: ALGAE BIOPOLYMERS







Decomposition of biodegradable plastics in salt water



NUTRIENT RECOVERY







www.oia.org.br



NUTRIENT RECOVERY

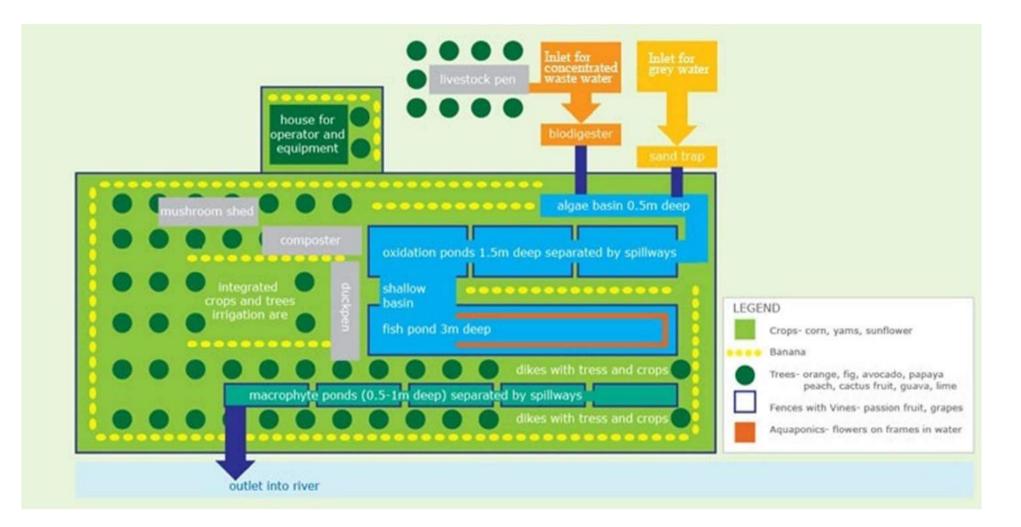








NUTRIENT RECOVERY





CITY TREE





ARTIFICIAL TREES





CRADLE TO CRADLE[®] – EDUCATION & RESEARCH





UNIVERSITEIT TWENTE.







C2C-CONGRESS GERMANY



20/21 October 2017

Leuphana University Lüneburg



LEGENDE

GESTARTETE GRUPPEN



BIENNALE ARCHITETTURA 2016

REPORTING FROM THE FRONT

28.5-27.11 VENEZIA 15. Mostra Internazionale di Architettura

la Biennale di Venezia



A Building...

THAT CLEANS THE AIR JUST THAT CREATES A HEALTHY CLIMATE JUST THAT CHANGES COLOURS WITH THE SEASONS JUST THAT CELEBRATES HEALTHY ABUNDANCE AND BEAUTY JUST THAT CAPTURES LIGHT & CO2 TO MANUFACTURE RENEWABLE MATERIALS JUST THAT USES MATERIALS LOCALLY IN A GLOBALLY BENEFICIAL WAY JUST. THAT RESISTS FIRES, STORMS, FLOODS, DROUGHTS, AND EARTHQUAKES JUST THAT PROVIDES MATERIALS FOR CIRCULAR SYSTEMS JUST THAT EXCHANGES INFORMATION WITH ITS ENVIRONMENT JUST THAT OFFERS SHADE TO PROTECT SPECIES FROM THE SUN JUST THAT SYNTHESISES COMPLEX SUBSTANCES JUST. THAT IS A HABITAT FOR HUNDREDS OF SPECIES JUST THAT OPERATES WITH RENEWABLE ENERGY JUST THAT GENERATES SOIL AND NUTRIENTS JUST THAT SUPPORTS DIVERSE WAYS OF LIFE JUST. THAT PROMOTES AND CELEBRATES BIODIVERSITY JUST THAT CREATES SYMBIOTIC COMMUNITIES JUST.

THAT FEEDS ANIMALS AND PLANTS JUST_

THAT IS SAFE FOR THE BIOSPHERE JUST.

THAT MAKES OXYGEN JUST.

THAT GROWS OVER TIME JUST

CITAR GROWS OVER TIME 2031

THAT PURIFIES WATER JUST

THAT MAKES GERMANS, TREE HUGGERS AND OTHER EMOTIONAL PEOPLE SING JUST.

THAT ADAPTS OVER TIME, IS SELF-RENEWING, RESTORATIVE AND SELF-REPLICATING JUST.

...like a Tree.

www.beneficialfootprint.com

Celebrating Our Human Footprint

A Building like a Tree – A City like a Forest

EPEA - Michael Braungart

invited to the 15th International Architecture Exhibition

La Biennale di Venezia 2016 28.05 - 27.11.2016

REPORTING FROM THE FRONT curated by Alejandro Aravena





CELEBRATING OUR HUMAN FOOTPRINT

A BUILDING LIKE A TREE – A CITY LIKE A FOREST

Carbon neutral $\leftarrow \rightarrow$ Carbon positive Efficient $\leftarrow \rightarrow$ Effective Less bad $\leftarrow \rightarrow$ More good Low carbon $\leftarrow \rightarrow$ Beneficial Carbon Passive House $\leftrightarrow \rightarrow$ A building like a Tree **Guilt management** Avoid, reduce, reuse $\leftarrow \rightarrow$ Celebrating Life Sealed Buildings $\leftarrow \rightarrow$ Healthy Buildings Cradle to Grave \leftrightarrow Cradle to Cradle THE BATTLE













Designing Materials as Technical and Biological Nutrients Instead of just Zero Waste, Eliminating the Concept of Waste

















EPEA Internationale Umweltforschung GmbH Head Office: Trostbrücke 4 | 20457 Hamburg

www.epea.com epea@epea.com

